



TECHNICAL DATA SHEET

HM 160

PRODUCT NUMBER

LAST UPDATE: 05/26/11

HOT MELT PRODUCT

Case and carton sealing - difficult substrates

GENERAL INFORMATION

HM-160 was especially formulated to bond coated and other difficult substrates. It exhibits good hot tack and has an extended open time. Works well on highly varnished overall coated carton stock. Very flexible and well suited for freezer grade applications.



PHYSICAL PROPERTIES

Application Temperature	350°F
Color	Light Straw
Form:	Chips
Softening Point	170°F
Viscosity @350°F	2200 cps

25 lbs / case (net)

1750 lbs/ pallet (net)

HANDLING INSTRUCTIONS

To avoid accidental contamination, keep container covered as soon as sufficient hot melt has been removed for use. Do not store in high temperatures.

SAFETY INSTRUCTIONS

No health hazards are expected with HM-160 in its solid form. Once melted, it is like any hot liquid in that it can produce severe burns. Care should be taken to avoid getting the hot liquid adhesive on the skin. If this occurs, flush the affected area with large amounts of cold water. Do not try to remove the solidified hot melt. Seek medical attention immediately.

FDA STATUS

All ingredients in HM-160 are approved under the Federal regulation 21 CFR 175.105 which related to incidental contact of adhesive with food.

CONSULT MATERIAL SAFETY DATA SHEET FOR FURTHER INFORMATION.

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